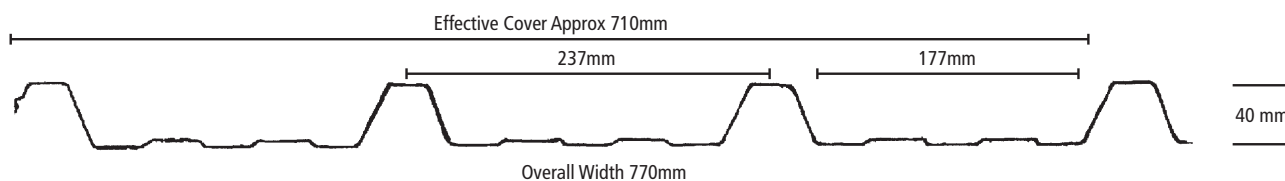




# NC 710

Taranaki's only locally produced commercial profile



## TARANAKI'S ONLY LOCALLY PRODUCED COMMERCIAL PROFILE

Big and Bold with the best spanning capabilities of any locally produced profile NC710 is suitable for a wide range of applications in commercial and industrial buildings. We can deliver to 13.5m (or longer by arrangement) limiting out of town freight problems. This four rib trapezoidal profile is available in a range of coatings either plain or pre-painted with custom made flashings and accessories. NC710 is warranted for coating performance\*, corrosion resistance and substrate integrity. NC710 is an attractive and cost effective profile for most commercial and rural applications.

\*EXCLUDING GALVSTEEL™

**TARANAKI STEELFORMERS LTD**  
**WANGANUI STEELFORMERS KING COUNTRY LONGRUN**



## THE ROOF OVER TARANAKI'S HEAD SINCE '83

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**STEELFORMERS**

# NC 710 - Technical info

In the LONGRUN, it pays to go with the locals!

Taranaki Steelformers Ltd a locally owned and operated company is Taranaki/Wanganui's largest manufacturer of steel roofing products who deliver superior customer service by using their own trucks to supply both domestic and commercial customers from their network of four branches operating under the Steelform group.

## PRODUCT DESCRIPTION

Our NC 710 profile is manufactured from .40mm(BMT) G550 (Grade) or .55mm in G550 and G300. Available plain in Galvanized and Zinalume® or in colour finishes provided by New Zealand Steel Ltd (Colorsteel®) grades Endura™ and Maxx™, or Pacific Coilcoaters (ColorCote®) grades ZR8™, ZRX™, ZM8™ and ZMX™. NC 710 can also be rollformed from .70g and .90g 5052 grade plain or painted Aluminum. ColorCote® ARX™, ZR8™, ZRX™, ZM8™ and ZMX™ are all Zinalume® based products. ZRX™ must be edge sealed with Coilon Cut Edge Protection Lacquer to all cut edges.

## CHOICE OF MATERIAL

Use as the basis for selection when using Steelform NC 710 as a long run roofing and wall cladding product, the grade of material that will perform to the life expected in the environment the product is to be installed. Reference on the limitations of each grade of material are found in: New Zealand Steel Ltd Literature on Zinalume®, Galvsteel™ and Colorsteel® G2Z™, VP Specifiers and Builders Guide (August 2000 ) and Zinalume® (August 2000). Pacific Coilcoaters Literature on ColorCote® ZR8™, ColorCote® ZRX™ and ColorCote® ARX™ or AR8™, ZM8™ and ZMX™ Atmospheric Environments-Usage Guide and Warranty Terms (March 2008).

## NZ BUILDING CODE COMPLIANCE

Past history and testing results from New Zealand Steel and Pacific Coilcoaters™ on their products indicate that providing the correct product for the environmental conditions are used, NC 710 installed in accordance with the NZ Metal Roofing And Cladding Manufacturers Association Inc (NZMRM) Code of Practice, and maintained in accordance with the above literature will meet the performance criteria of the New Zealand Building Code. Note - The NZ Building Code durability requirement does not include aesthetic appearance.

## FASTENERS AND FIXINGS

It is important to select the correct fastener. This can be obtained in consultation with us or our fastener supplier. The (NZMRM) Code of Practice also provides some information on selection, fixing methods and placement of fasteners. Ensure the fasteners durability is at least equal to the durability of the roofing material.

## MAXIMUM SPANS FOR NC 710D

The following chart shows the maximum permissible purlin spacing (span) for NC 710 G550 under (1 kn concentrated load) foot traffic. These should be reduced in high foot traffic areas or positioned to suit specific locations ie windy areas.

## PRODUCT STORAGE, HANDLING AND INSTALLATION

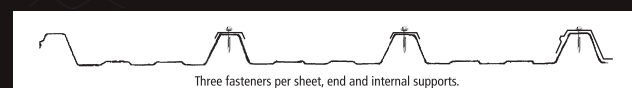
Important factors that can limit the performance of NC 710 are: Installation of roof pitches below the recommended minimum of 3 degrees. Incorrect spans for the loading imposed (purlin spacing). Insufficient or incorrect fasteners to suit the environment. Allowing sheets to become wet when stored on site. Contact between dissimilar metals and water run off from particular materials ie clear sheeting. Areas not washed by rainfall. Surface coatings being damaged during installation or by other trades working on the building. Poor workmanship by using non tradesman. No allowance for thermal expansion. Note: Touch up paints should not be used as air drying paints weather differently than baked on paints, this can also affect warranties.

## MAINTENANCE GUIDELINES

Like all roofing and cladding products Steelform NC 710 is subject to the cumulative effects of weather, dust and atmospheric debris "Careful and regular maintenance" will extend the useful life of this product. The minimum degree of maintenance expected is: Manual washing is recommended every 6 months, more often for areas that are not receiving adequate rain washing, ie soffits, underside of veranders, gutters, fascia, garage doors etc. these will require regular cleaning with water and a soft -bristled brush to reduce the attack from aggressive deposits. The material is to be washed more frequently if contaminant build up occurs. Surfaces are not to be in continuous contact with moisture. With the first sign of surface corrosion the affected area should be cleaned down, spot primed and repainted. Any fixings that have deteriorated sufficiently to cause a leakage should be replaced. Over time fading will occur making it necessary to overpaint if the aesthetic value is to be retained.

*Note: Reference must be made to New Zealand Steel Ltd or Pacific Coilcoaters literature for exact details of maintenance requirements.*

## FASTENER LOCATIONS (CREST FIXING)



14x75mm  
timbertite®  
screw for  
timber



12x65mm  
steeltite®  
self drilling  
screw for  
steel



All screws must have a neoprene washer and in some circumstances may require an epdm and load spreading washer. Ensure the fasteners durability is at least equal to the durability of the roofing material.

### Pan Fix option for Walls.

Use 12 x 25 timbertite® or 12 x 20 steeltite®

location or span on roof	Thickness of material (BMT) mm	
	0.4	0.55
End	2000	2400
Intermediate	2600	3200

▶ **Max span for NC 710 with a 1KN concentrated load for G550 steel**



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www.steelformers.co.nz

Because of Taranaki Steelformers policy of continuous product improvement, the company reserves the right, at any time and without notice to discontinue or modify designs, features and other specifications of their product. TSF reserves the right to either temporarily or permanently withdraw any such product from the market without incurring any liability. Taranaki Steelformers disclaim any liability for loss or damage suffered from the use of such material as all information is correct to the best of our knowledge at the time of printing. As this publication is only issued as a general guide it should not be treated as a substitute for detailed technical advice.